

Figure 4

PIC Inhibit (off to run)



If there is any uncertainty about performing these tests with a GALaxy controller, please call G.A.L. toll free at 1 (877) 425-3538 for free technical assistance.

<u>WARNING</u>: When performing any of the following tests, the mechanic should follow the required precautions and procedures set forth in the local and national elevator codes.

Buffer Test

The following test procedure explains how to override the car's position system so that it will run into the terminal landing at contract speed but is not intended to circumvent any procedure mandated by the elevator code.

1. Inspect and prepare the car according to the "Elevator Industry Inspection Handbook". Make sure that the car is loaded properly for the test and that the appropriate car or counterweight safety is tied.

2. For the car buffer test, jump DT, DT1, DT2, DT3 and DTS terminal limits to SFC (110VAC). For the counterweight buffer test, jump UT, UT1, UT2, UT3 and UTS terminal limits also to SFC. Refer to the job schematics specific terminal wiring locations.

3. From the Controller's LCD display, select the "Elevator Setup" menu and then select "Car Buffer Test" or "Counterweight Buffer Test".

4. Turn off the automatic door switch. To execute the test, the car must be level at the floor and on automatic operation.

5. The test also cannot be started from a terminal landing. If the car is at a terminal landing, the LCD display will show "To position the car press Enter". Pressing "Enter" will place a car call in the middle of the hoistway. If the car is already positioned properly for the run, the display will give the option to position the car or the skip to the next step.

6. Once the car is located in the correct starting position, select "Run Buffer Test". When the "Enter" button is pressed, the car's position will be modified internally to the top of the hoistway for a car buffer test or to the bottom of the hoistway for a counterweight buffer test. The car will then run once high speed to the appropriate buffer.

7. While the car is in motion, the LCD display will change to "Press Enter Button to Cancel Buffer Test". Pressing the "Enter" button will cause the car to execute an emergency slowdown.

8. After the test is complete, place the car on inspection and inspect the car and buffer.

9. Remove all jumpers, remove load weights and untie the car or counterweight safeties if previously tied.

10. Return the car to automatic operation.

Normal Terminal Slowdown Test

The following test procedure explains how to override the car's position system so that it will run into the terminal landing at contract speed but is not intended to circumvent any procedure mandated by the elevator code.

1. Inspect and prepare the car according to the "Elevator Industry Inspection Handbook". Make sure that the car is loaded properly for the test.

2. For the bottom normal terminal slowdown test, jump DTS terminal limit to SFC (110VAC). For the top normal terminal slowdown limit test jump UTS terminal limit also to SFC. Refer to the job schematics for specific terminal wiring locations.

3. From the Controller's LCD display, select the "Elevator Setup" menu and then select "Car Buffer Test" to perform a bottom normal terminal slowdown test or "Counterweight Buffer Test" to perform a top terminal slowdown limit test.

4. Turn off the automatic door switch. To execute the test, the car must be level at the floor and on automatic operation.

5. For this test only adjust parameters UT Vel and DT Vel on the Safety Processor Board to contract speed.

6. The test also cannot be started from a terminal landing. If the car is at a terminal landing, the LCD display will show "To position the car press Enter". Pressing "Enter" will place a car call in the middle of the hoistway. If the car is already positioned properly for the run, the display will give the option to position the car or the skip to the next step.

7. Once the car is located in the correct starting position, select "Run Buffer Test". When the "Enter" button is pressed, the car's position will be modified internally to the top of the hoistway for a car buffer test or to the bottom of the hoistway for a counterweight buffer test. The car will then run once high speed to the appropriate limit.

8. While the car is in motion, the LCD display will change to "Press Enter Button to Cancel Buffer Test". Pressing the "Enter" button will cause the car to execute an emergency slowdown.

9. After the test is complete remove all jumpers and adjust the UT Vel and DT Vel parameters on the Safety Processor Board back to their original values.

10. Return the car to automatic operation.



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<u>WARNING</u>: When performing any of the following tests, the mechanic should follow the required precautions and procedures set forth in the local and national elevator codes.

Emergency Terminal Limit Test

The following test procedure explains how to override the car's position system so that it will run into the terminal landing at contract speed but is not intended to circumvent any procedure mandated by the elevator code.

1. Inspect and prepare the car according to the "Elevator Industry Inspection Handbook". Make sure that the car is loaded properly for the test.

2. For the bottom emergency terminal limit test, jump the bottom normal terminal slowdown limit switches DT, DT1, DT2, DT3 depending on how many normal slowdown switches the job has to SFC (110VAC). For the top emergency terminal limit test jump the top normal terminal slowdown limit switches UT, UT1, UT2, UT3 also to SFC. Refer to the job schematics specific terminal wiring locations.

3. From the Controller's LCD display, select the "Elevator Setup" menu and then select "Car Buffer Test" to perform a bottom emergency terminal limit test or "Counterweight Buffer Test" to perform a top emergency terminal limit test.

4. Turn off the automatic door switch. To execute the test, the car must be level at the floor and on automatic operation.

5. The test also cannot be started from a terminal landing. If the car is at a terminal landing, the LCD display will show "To position the car press Enter". Pressing "Enter" will place a car call in the middle of the hoistway. If the car is already positioned properly for the run, the display will give the option to position the car or the skip to the next step.

6. Once the car is located in the correct starting position, select "Run Buffer Test". When the "Enter" button is pressed, the car's position will be modified internally to the top of the hoistway for a car buffer test or to the bottom of the hoistway for a counterweight buffer test. The car will then run once high speed to the appropriate limit.

7. While the car is in motion, the LCD display will change to "Press Enter Button to Cancel Buffer Test". Pressing the "Enter" button will cause the car to execute an emergency slowdown.

8. After the test is complete remove all jumpers.

9. Return the car to automatic operation.

Overspeed Test

1. With the car on automatic, run the car to the top or bottom (away from the desired test run direction).

2. Access the Overspeed Mult parameter (sub menu A1) in the drive and set the % overspeed.

3. Set the Overspeed Test flag (sub menu U4) in the drive. This will cause the drive to run over speed for one run.

4. On the controller main LCD interface, select "Run Overspeed Test" under the Elevator Setup menu. Follow the directions on the LCD display to make sure the automatic door switch is off and the car is level at the floor on automatic operation. Enabling the overspeed test will prevent the CPU from detecting an overspeed condition for one run.

5. Place a car call to run the car in the desired direction to perform the overspeed test.

- 6. Place the car on inspection and inspect the car.
- 7. Return the car to automatic operation.

Resetting the Rope Gripper

1. Go to the "Elevator Setup" Menu on the CPU (GALX-1021N).

- 2. Scroll down to "Reset Gripper Fault"
- 3. Press the Enter Button.

4. Press and hold the Enter button for 10 seconds until the screen displays "Rope Gripper is Reset."



[Drive A1 Submenu					
	PARAMETER	DESCRIPTION	UNIT	RANGE	DEFAULT	SETTING
	CONTRACT	ELEVATOR	FPM	0 - 3000FPM	100FPM	CONTRACT SPEED OF
	CAR SPEED	CONTRACT SPEED				CAR (FPM)
	CONTRACT	MOTOR SPEED AT	RPM	50 - 3000	1130	MOTOR RPM NEEDED
*	MTR SPEED	ELEVATOR				TO ACHIEVE
		CONTRACT SPEED				CONTRACT CAR
						SPEED
	ENCODER	ENCODER COUNTS	NONE	600 - 10000	1024	RATED PULSES PER
*	PULSES	PER REVOLUTION				REVOLUTION (PPR)
		8				ON ENCODER

S-Curves A2 Submenu					
PARAMETER	DESCRIPTION	UNIT	RANGE	DEFAULT	SETTING
ACCEL RATE 0	ACCELERATION RATE		0.00 - 7.99	1.00	7.99
	LIMIT	FT/s ²			
DECEL RATE 0	DECELERATION RATE		0.00 - 7.99	1.00	7.99
	LIMIT	FT/s ²			
ACCEL JERK IN	RATE OF INCREASE		0.00 - 29.9	0.5	0.00
0	OF ACCELETATION			100 m 1	
	UP TO ACCEL RATE	FT/s ³			
ACCEL JERK	RATE OF DECREASE		0.00 - 29.9	0.5	0.00
OUT 0	OF ACCELERATION				
	TO ZERO	FT/s ³			
DECEL JERK IN	RATE OF INCREASE		0.00 - 29.9	0.5	0.00
0	OF DECELERATION				
	UP TO ACCEL RATE	FT/s ³			
DECEL JERK	RATE OF DECREASE		0.00 - 29.9	0.5	0.00
OUT 0	OF DECELERATION	2			
	TO ZERO	FT/s ³			

1	Power Convert A4 Submenu					
	PARAMETER	DESCRIPTION	UNIT	RANGE	DEFAULT	SETTING
	INPUT L-L	RMS LINE-LINE AC	VOLTS	110 - 480	460 or 230	RMS LINE-LINE
*	VOLTS	INPUT VOLTAGE				VOLTAGE APPLIED
						TO DRIVE
	UV ALARM	VOLTAGE LEVEL FOR	%	80 - 99	90	80
	LEVEL	UNDERVOLTAGE				
		ALARM				

	Motor A5 Submenu					
	PARAMETER	DESCRIPTION	UNIT	RANGE	DEFAULT	SETTING
•	MOTOR ID	MOTOR IDENTIFICATION	NONE			# OF MOTOR POLES ¥
	RATED MTR POWER	RATED MOTOR OUTPUT POWER	HP	1.0 - 500.0	PER ID	ON MOTOR NAMEPLATE (HP)
•	RATED MTR VOLTS	RATED MOTOR TERMINAL RMS VOLTAGE	VOLTS	190.0 - 575.0	PER ID	ON MOTOR NAMEPLATE (V)
•	RATED EXCIT FREQ	RATED EXCITATION FREQUENCY	Hz	5.0 - 400.0	PER ID	ON MOTOR NAMEPLATE (Hz)
•	RATED MTR CURRENT	RATE OF INCREASE OF DECELERATION UP TO ACCEL RATE	AMPS	1.0 - 800.0	PER ID	ON MOTOR NAMEPLATE (A)
<	MOTOR POLES	MOTOR POLES	NONE	2 - 32	PER ID	# OF MOTOR POLES *
•	RATED MTR SPEED	RATED MOTOR SPEED AT FULL LOAD	RPM	50.0 - 3000.0	PER ID	ON MOTOR NAMEPLATE (RPM)

* Need to be entered on job site as per Motor and Encoder specifications.

User Switces C1 Submenu					
PARAMETER	DEFAULT	SETTING			
SPD COMMAND SRC	MULTI-STEP	SERIAL			
RUN COMMAND SRC	EXTERNAL TB	SERIAL + EXTRN			
MOTOR ROTATION	FORWARD	FORWARD			
PRE TORQUE SOURCE	NONE	SERIAL			
SERIAL MODE	NONE	MODE 1			
FAULT RESET SRC	EXTERNAL TB	SERIAL			
CONT CONFIRM SRC	NONE	EXTERNAL TB			

Logic Inputs C2 Submenu					
PARAMETER	DEFAULT	SETTING			
LOGIC INPUT 1	DRIVE	DRIVE			
	ENABLE	ENABLE			
LOGIC INPUT 2	RUN	RUN			
LOGIC INPUT 3	FAULT	FAULT			
	RESET	RESET			
LOGIC INPUT 4	UP/DWN	NO			
		FUNCTION			
LOGIC INPUT 5	S-CURVE	CONTACT			
	SEL 0	CFIRM			
LOGIC INPUT 6	STEP REF B0	NO			
		FUNCTION			
LOGIC INPUT 7	STEP REF B1	NO			
		FUNCTION			
LOGIC INPUT 8	STEP REF B2	NO			
		FUNCTION			
LOGIC INPUT 9	EXTRN	EXTRN			
	FAULT 1	FAULT 1			

Logic Outputs C3 Submenu					
PARAMETER	DEFAULT	SETTING			
LOGIC OUTPUT	READY TO	OVER			
1	RUN	CURR FLT			
LOGIC OUTPUT	RUN	NO			
2	COMMAND	FUNCTION			
LOGIC OUTPUT	MTR	NO			
3	OVERLOAD	FUNCTION			
LOGIC OUTPUT	READY TO	NO			
4	RUN	FUNCTION			
RELAY COIL 1	FAULT	FAULT			
RELAY COIL 2	SPEED REG	SPEED REG			
	RLS	RLS			

*The number of motor poles can typically be determined from the approximate RPM of the Motor as follows:

> 8 Poles ~ 900RPM 6 Poles ~ 1200RPM 4 Poles ~ 1800RPM